



est. 1931

Assembly Instructions

Roller-Bearing Drawers

Mounting Roller-Bearing Drawers to a wood top.

Begin with the workbench upside down. With the drawer removed from the case, place the drawer case in desired position on the bench top with the front of the case set back 1" from the front of the bench top. If the bench top was not ordered pre-drilled it is necessary to drill pilot holes to attach drawers. With the drawer placed in desired location, mark the locations of the mounting holes on the bench top. Remove the drawer case and drill 3/4" deep holes using a 9/32" drill bit. Place drawer back onto bench top and fasten using supplied 3/4" tap bolts and washers. Attach drawer handle and optional drawer lock using supplied hardware and slide drawer back into case.

Stacking Roller-Bearing Drawers.

To stack drawers together, remove all drawers from case and stack drawer cases in desired configuration with the mounting holes lined up. Fasten together using four 3/4" hex bolts, eight washers and four 9/16" hex nuts. The hardware should be assembled as shown in the diagram below with the hex bolts facing down to attach nut to bottom of drawer case.

